

DID YOU KNOW?



A log truck is
13 feet, 6 inches
high



According to OSHA:

**Always maintain a
distance of 15 feet or
more from power
lines!**

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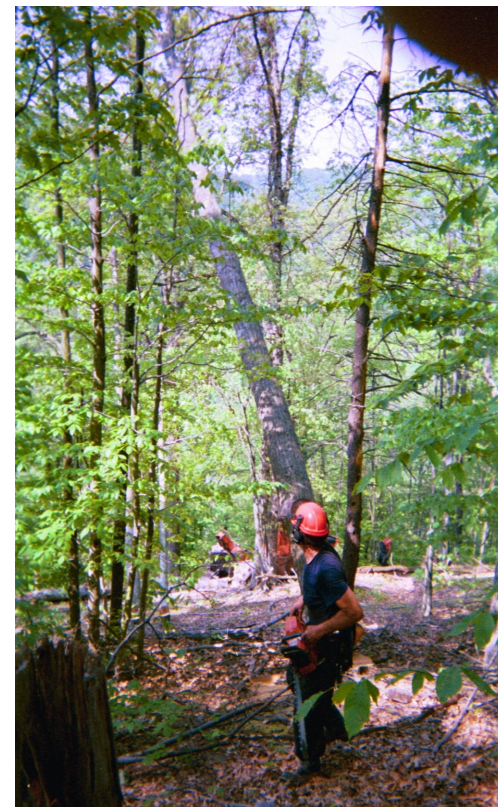
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The Wagner Companies

*New York's Premier
Hardwood Sawmills*

Log Manufacturing Guide & Log Yard Safety Information



Log Specifications

- All logs should be straight & sound
- Minimum length 8' 4", Maximum length 16' 5" or 6" trim for veneer
- Maximum small end diameter 32". All logs over 32" will be scaled as 32" with a max #1 grade
- Both ends should be trimmed, no broken ends or stump shots. Knots & limbs should be cut flush with stem
- Large crotches should be cut back so no bark shows between a double heart
- Logs showing metal will be checked with metal detectors and graded accordingly
- Bell ends extending more than three inches from main bole should be trimmed (see photos)
- Limit sweep to 2" for every 10' of log
- Limit rot at end of log to 1/3 of diameter



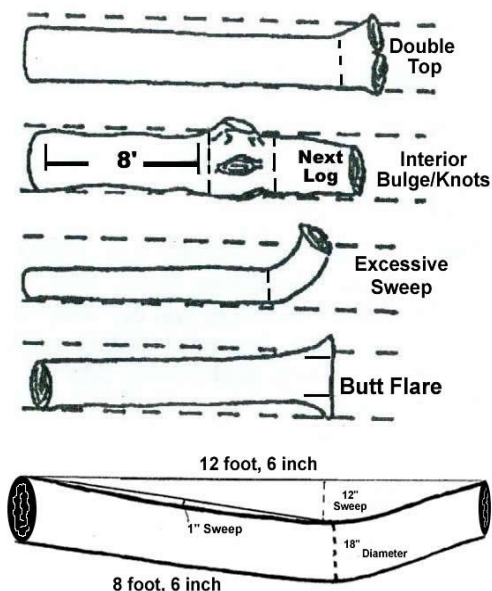
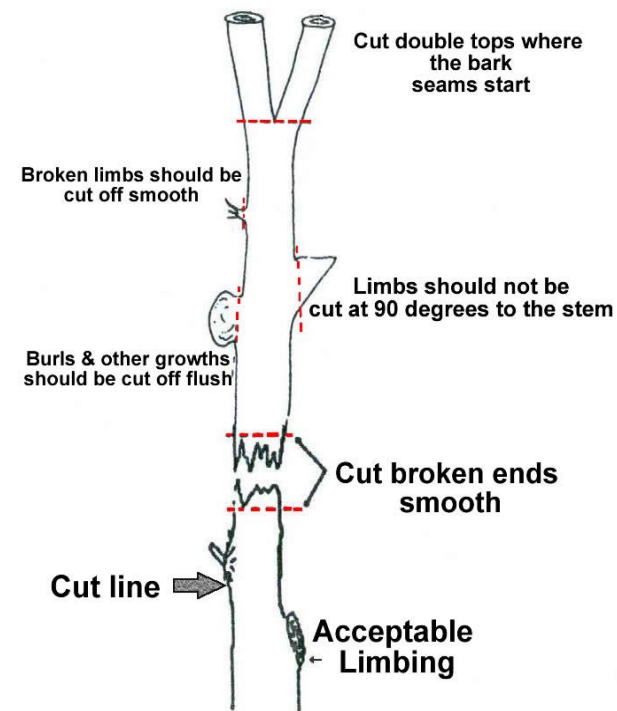
A LOG WITH EXCESSIVE ROT

Safety

- Hardhats must be worn at all times, in all locations. The only exception is inside the office.
- Drivers are to remain in the cabs of the truck or in the office while being unloaded.
- Children are not allowed in the log yard. They may be accompanied into the office by an adult, but must remain attended at all times.

LIMBING & TRIMMING GUIDELINES

General Limbing Guidelines



A BELL END THAT NEEDED ADDITIONAL TRIMMING

12" from the main bole to the tip of the bell, cut as flush as possible.



A WELL TRIMMED BELL END